

Work Order ID 138910

December 23, 2015 11:01:05 AM

D4822-1
B138910
REV. C

138910

Reprint

Page 1

Need to ship set March 4/16

Item ID: D4822-1

Revision ID:

Item Name: Upper Deflector, LH

Start Date: 11/13/2015 Start Qty: 4.00

Required Date: 11/13/2015 Req'd Qty: 4.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: SA

Date: 20151223

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4822

C

100

0.00

100

Bandsaw

Leaspa Bandsaw

Memo

CUT AT 32.00" LONG

0.00

37 pcs.

DAS
14
0.00

16/01/05

110

0.00

110

Outsource5

Outsource process - Machining

Memo

ISSUE P/O: 30870
POSSIBLE SUPPLIER: WEJAY

0.00

Certificate of conformaty required

CL

JAN 05 2016

8

115

Receive & Inspect for Damage & Mat'l Certs

0.00

115

Packaging

Packaging

Memo

0.00

FEB 2 2016

00-6
9
SYD

8

Work Order ID 138910

December 23, 2015 11:01:05 AM

138910

Page 2

Item ID: D4822-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Upper Deflector, LH
 Start Date: 11/13/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 11/13/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
117	QC6- Inspect dimensions to drawing	0.00							DAS 38 9-89
117									
QC	Memo	0.00							
Quality Control									FEB 22 2016
120		0.00							
120									
Outsource4	Memo	0.00							
Outsource process - Anodize	HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK								
	PRIME AS PER DWG NOTE #2								
122	QC14- Inspect Spray Paint	0.00							
122									
QC	Memo	0.00							
Quality Control									

P10:31444

Received 9/16/03-8

DAS
38
9-89
MAR 08 2016

Work Order ID 138910***138910***

Page 3

December 23, 2015 11:01:05 AM

Item ID: D4822-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Upper Deflector, LH
Start Date: 11/13/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 11/13/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89
140									
QC	Memo	0.00							MAR 08 2016
Quality Control									
170	Identify as per dwg & Stock Location: <u>SKC 042</u>	0.00							
170									
Packaging	Memo	0.00							DAS 6 9-89
Packaging									MAR 08 2016
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							MAR 09 2016
Quality Control									

MCS MAR 09 2016

Picklist Print

December 23, 2015 11:01:28 AM

Page 1

Work Order ID: 138910

138910

Parent Item: D4822-1

D4822-1

Parent Item Name: Upper Deflector, LH

Start Date: 11/13/2015

Required Date: 11/13/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 13-04-19 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4822-1P Purchased No

D4822-1P

Upper Deflector, RH

M7075T6B4.000X4.000 Purchased No

M7075T6B4 000X4 000

7075-T6 BAR 4.000" X 4.000"

CUT AT 32" LONG

**

**

9 X Sp/6-03-8

Location	Loc Qty	Loc Code
MAT024	26.6666	
m133609	16	
m133886	10.6666	
ST024	8	
m131552	8	

~~m133930 * 2.666 * 8~~

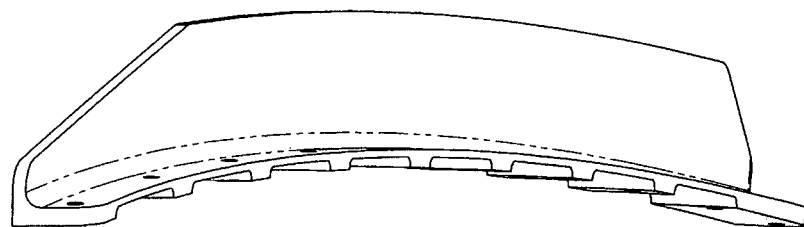
DAS
14
9-89

10.6666

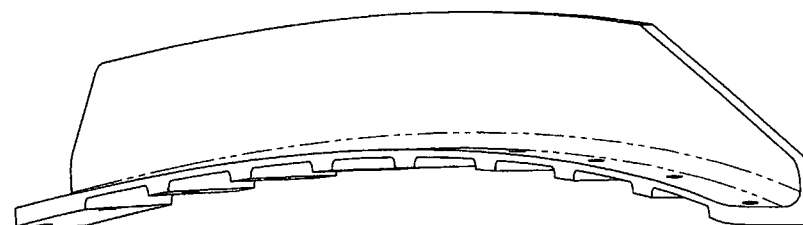
10/01/05

JAN 07 2016

8 7 6 5 4 3 2 1



D4822-1 UPPER DEFLECTOR LH



D4822-2 UPPER DEFLECTOR RH

RELEASED

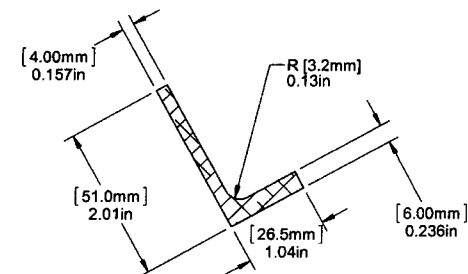
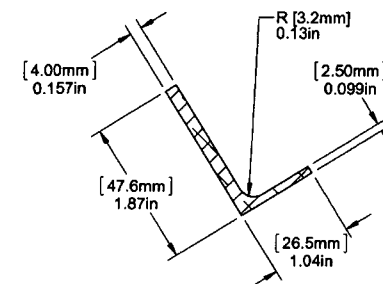
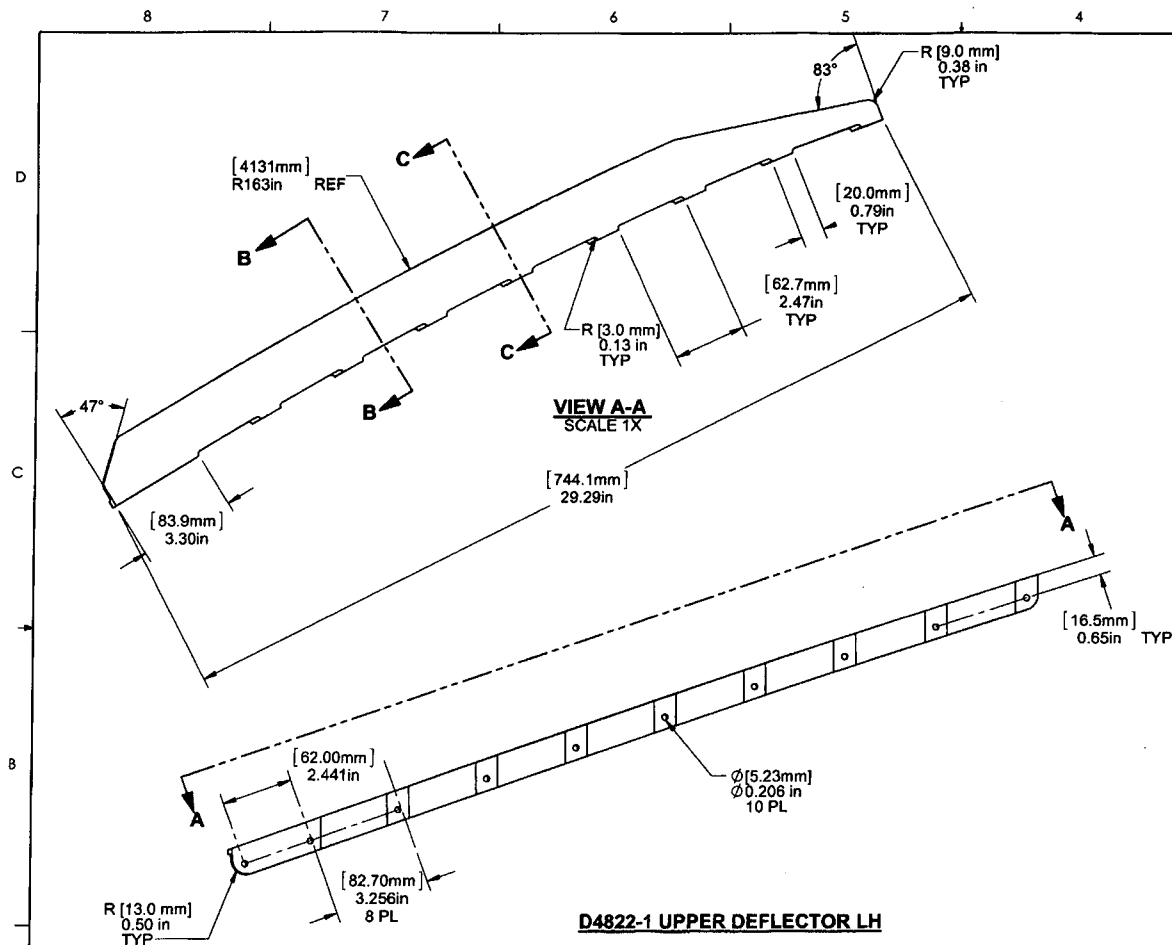
2014 FEB 25 *67*
ECW 19-516

20151223 *SD* 138910

C	DRAWING REVISED TO NEW CUSTOMER CAD DATA, RIVET HOLES ADDED	DB	14.02.04
B	CORRECTED WEIGHT	DW	13.08.24
A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	EPDMA	D4822	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	UPPER DEFLECTOR	NTS
DATE	14.02.04	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

8 7 6 5 4 3 2 1



NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC. M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4822-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE,
USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
- 7) WEIGHT: 1.22 LBS (0.6 KG)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4822-1-c.IGES (OR D4822-1-c.STEP)

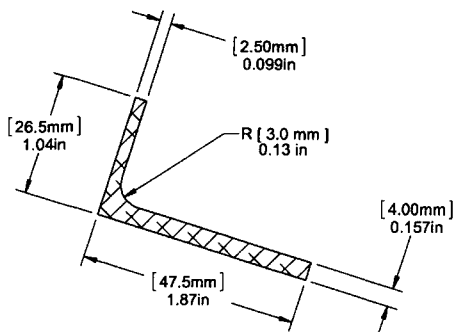
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2014 FEB 25

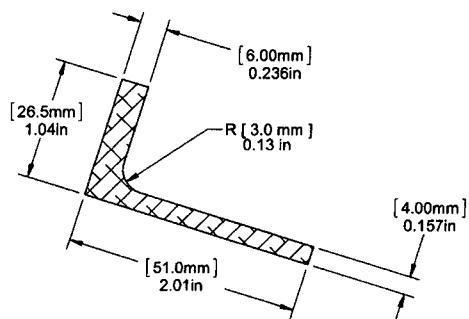
APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	EPDMA	D4822	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	UPPER DEFLECTOR	NTS
DATE	14.02.04	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

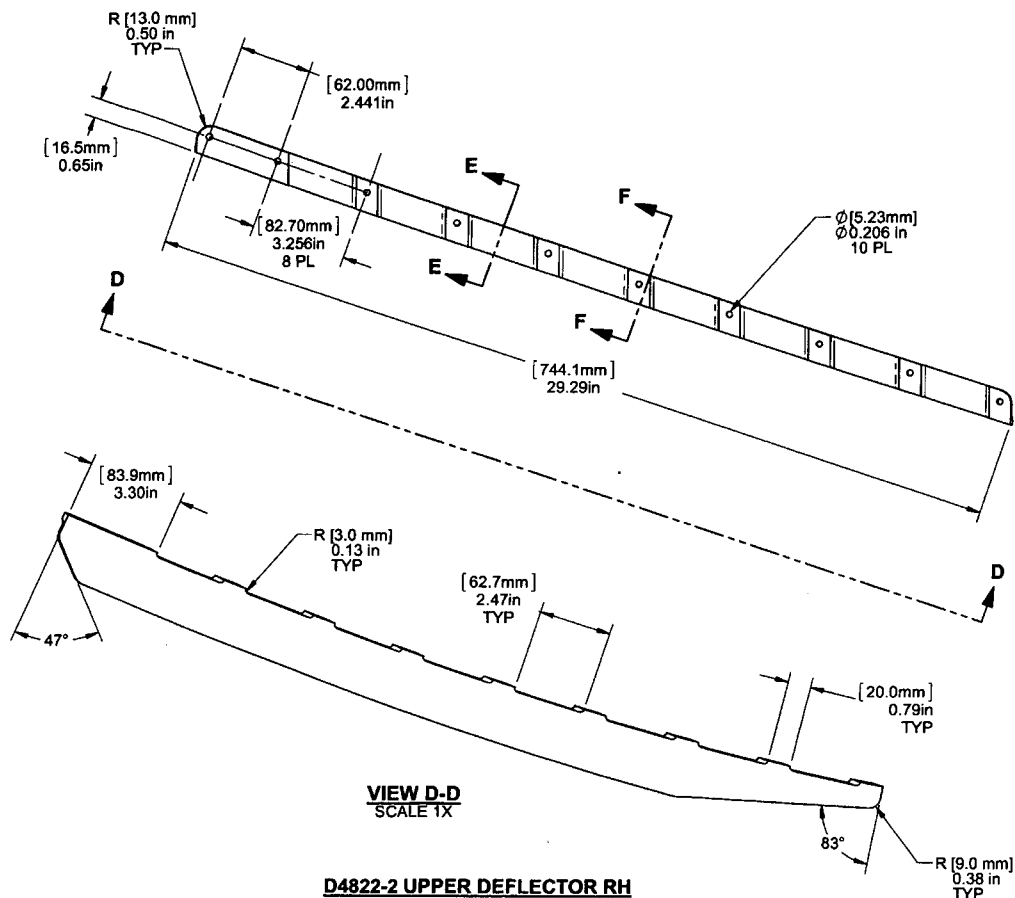
8 7 6 5 4 3 2 1



SECTION E-E
SCALE 2X



SECTION F-F
SCALE 2X



VIEW D-D
SCALE 1X

D4822-2 UPPER DEFLECTOR RH

RELEASED
2014 FEB 25

NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC. M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4822-2", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE,
USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
- 7) WEIGHT: 1.22 LBS (0.6 KG)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4822-2-c.IGES (D4822-2-c.STEP)

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	EPDMA	D4822	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	UPPER DEFLECTOR	NTS
DATE	14.02.04	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace

DATE: Feb. 11, 2016

P.O.# PO30870

WEJAY JOB# 37749

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4822-1P 'Upper Left Hand Deflector' B138910	8	Machined complete per drawing req'ts.	D4822 / rev. C
D4822-2P 'Upper Right Hand Deflector' B140388	8	Machined complete per drawing req'ts.	D4822 / rev. C
D4822-1P 'Upper Left Hand Deflector' B140557	4	Machined complete per drawing req'ts.	D4822 / rev. C
D4822-2P 'Upper Right Hand Deflector' B140558	6	Machined complete per drawing req'ts.	D4822 / rev. C

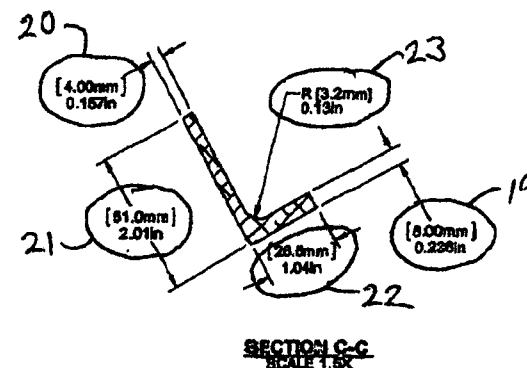
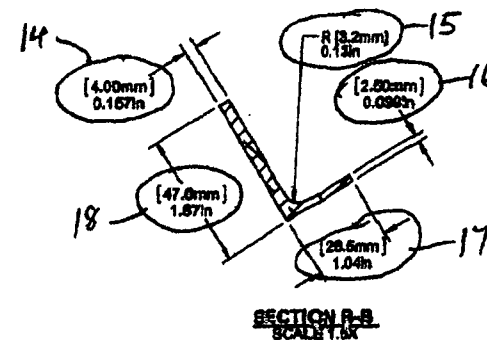
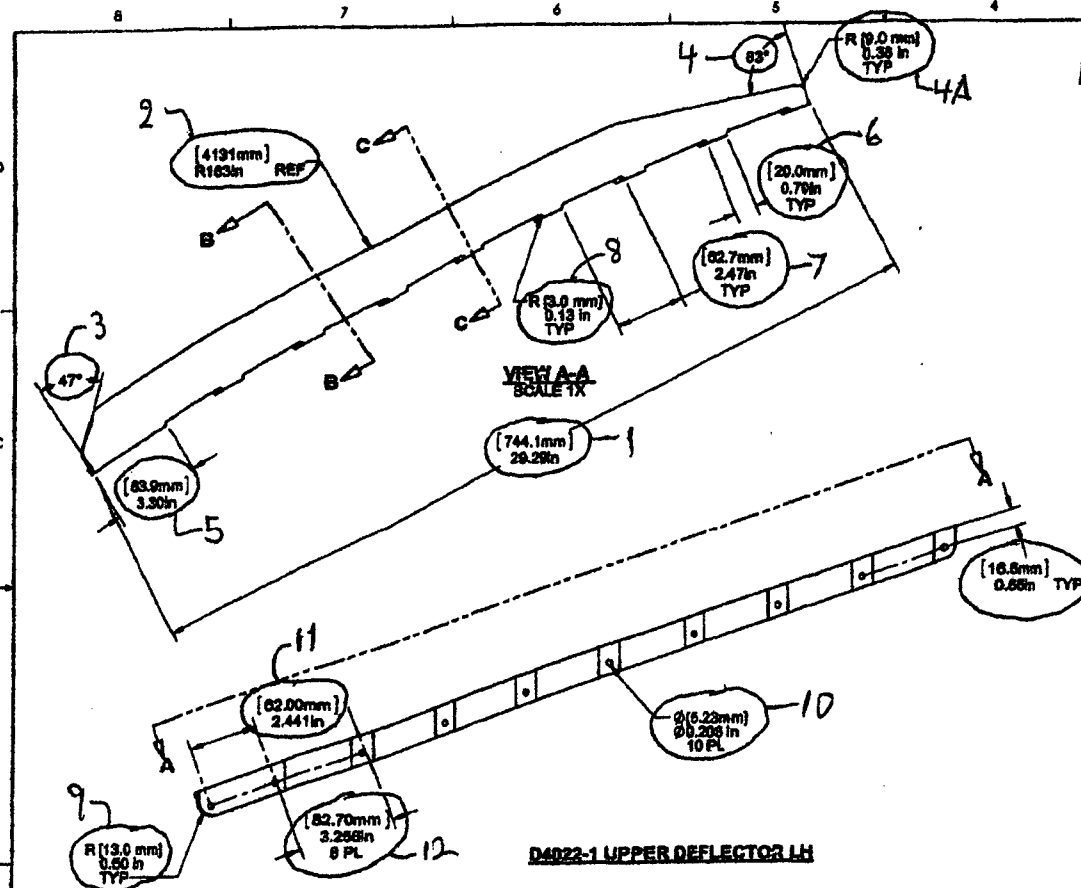
Note: 1) Each part is tagged with 'Dart' Material Batch number.
2) 1st Article Inspection reports attached.

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith

Authorized Q.A. Signatory



D4822-1 UPPER DEFLECTOR LH

RELEASED

2014 FEB 25

NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS QQ-A-200/11 (REF DART SPEC. M7075168)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625F TYPE II, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS II, 1-2 MIL. MAX, AS PER QSI 008.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4822-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE,
USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
- 7) WEIGHT: 1.22 LBS (0.6 KG)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4822-1.c.IGES (OR D4822-1.c.STEP)

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	VS	HAMPSHIRE, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. C
MFG. APPR.	EPDMA	D4822	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS-11	UPPER DEFLECTOR	NTS
DATE	14.02.04	COPYRIGHT © 1993 BY DART AEROSPACE LTD MANAGEMENT AND FINANCIAL CONTROLS ARE A TRADE SECRET OF DART AEROSPACE LTD ANY USE OF THIS INFORMATION FOR ANY OTHER PURPOSE IS STRICTLY PROHIBITED WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 37749

PAGE: 1 of 1

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 30870

PART No. D4822-1

DESCRIPTION: Deflector Left Hand

DWG No. D4822

REV. C

E.C.O. --

MATERIAL:

INSPECTOR: *[Signature]*

QUANTITY
REC'D: 1

ACCEPT: 1

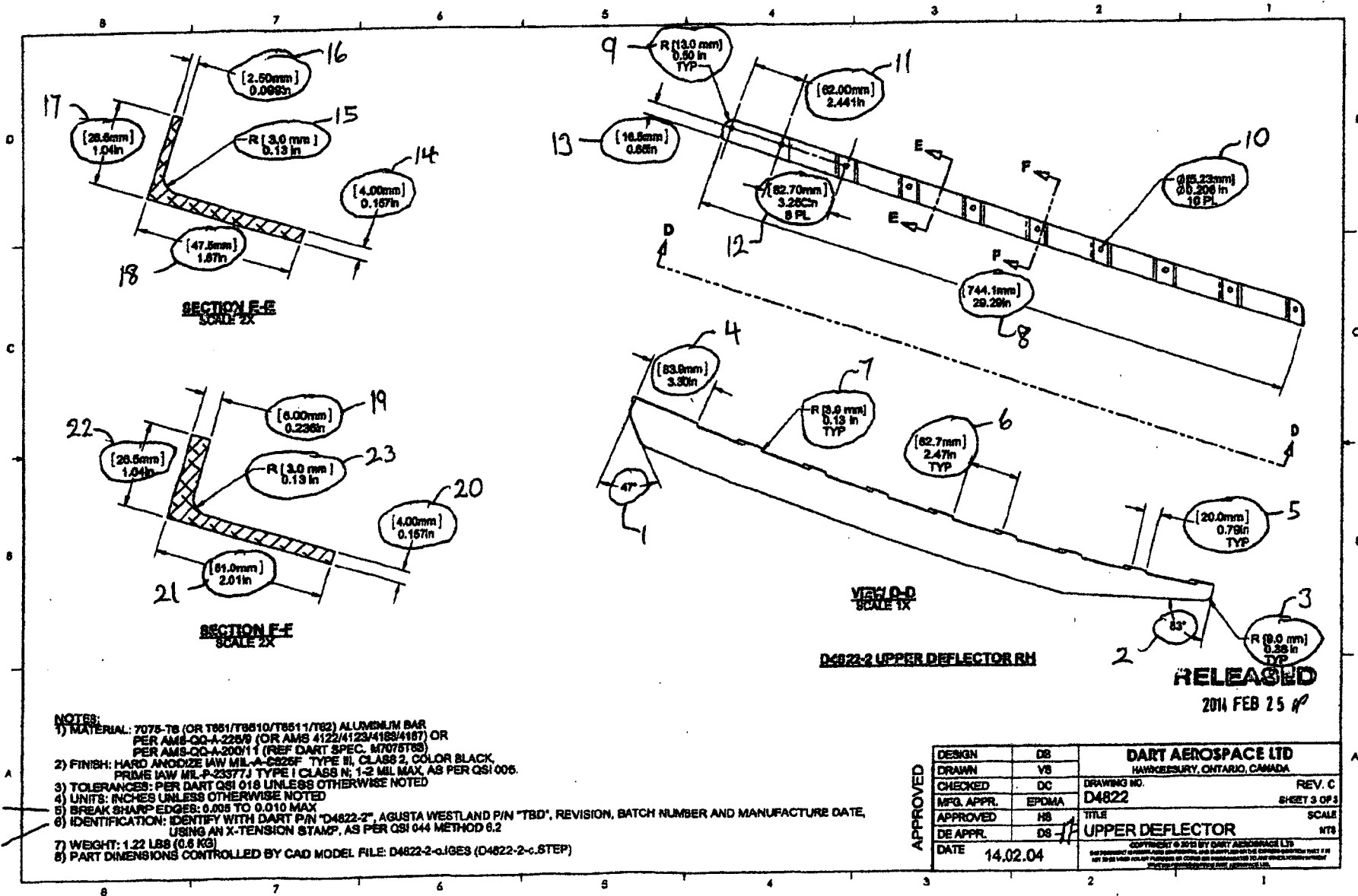
REJECT: —

N.C.R.# —

DATE: JAN 29/16

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted
-First Article Inspection-

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
1	29.29"	View A-A	±.03	2/C6	29.31	1	Acc-
2	R163" ref		±.10	2/D7	0.K.	1	"
3	47°		±.5°	2/C8	46.5°	1	"
4	83°		±.5°	2/D5	82.5°	1	"
4A	R 0.38" typ.		±.03	2/D4	R.38 TYP	1	"
5	3.30"		±.03	2/C8	3.311	1	"
6	0.79" typ.		±.03	2/D5	800/811	1	"
7	2.47		±.03	2/D5	2.455/2.470	1	"
8	R 0.13 typ.		±.03	2/C6	R.125 TYP	1	"
9	R0.50" typ		±.03	2/B8	R.500 TYP	1	"
10	Ø0.206 hole thru	10 pl.	+ .005/- .001	2/B5	Ø.208 TYP	1	"
11	2.441"		±.010	2/B7	2.443	1	"
12	3.256" typ.	8 pl.	±.010	2/B7	3.255/3.258	1	"
13	0.65" typ.	10 pl.	±.03	2/B4	.643/.646	1	"
14	0.157"	Section B-B	±.01	2/D3	.158/.164	1	"
15	R0.13" typ.		±.03	2/D2	R.19 TYP	1	"
16	.099"		±.01	2/D2	.099/.105	1	"
17	1.04"		±.03	2/D3	1.040/1.044	1	"
18	1.87"	Section C-C	±.03	2/D3	1.875/1.878	1	"
19	0.236"		±.01	2/B1	.236/.243	1	"
20	0.157"		±.01	2/C3	.158/.164	1	"
21	2.01"		±.03	2/B3	2.012/2.017	1	"
22	1.04"		±.03	2/B2	1.040/1.044	1	"
23	R0.13" → .197 R ON E-MODEL		±.10	2/C2	R.187 TYP	1	"
24	Deburring	Per note 5	.005-.010	2/A8	0.K.	1	"
25	Identification	Per note 6		2/A8	N/A	1	"





600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No.

37749

PAGE: 1 of 1

CUSTOMER: Dart Aerospace

CUST. P.O.# PO 30870

PART No. D4822-2

DESCRIPTION: Deflector Right Hand

DWG No. D4822

REV. C

E.C.O. --

MATERIAL:

INSPECTOR: *[Signature]*

QUANTITY
REC'D: 1

ACCEPT: 1

REJECT: -

N.C.R.# -

DATE: JAN 29/14

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
1	47°	View D-D	±.5°	3/B5	46.5°	1	Acc.
2	83°		±.5°	3/B2	82.5°	1	"
3	R 0.38" typ.		±.03	3/B1	R.38 typ.	1	"
4	3.30"		±.03	3/C5	3.308	1	"
5	0.79" typ.		±.03	3/B1	.794/.805	1	"
6	2.47		±.03	3/B3	2.457/2.460	1	"
7	R 0.13 typ.		±.03	3/C4	R.125 typ.	1	"
8	29.29"		±.03	3/C3	29.315	1	"
9	R0.50" typ		±.03	3/D5	R.500 TYP.	1	"
10	Ø0.206 hole thru	10 pl.	+0.005/-0.001	3/D1	.2068 TYP.	1	"
11	2.441"		±.010	3/D4	2.442	1	"
12	3.256" typ.	8 pl.	±.010	3/D4	3.255/3.257	1	"
13	0.65" typ.	10 pl.	±.03	3/D5	.648/.652	1	"
14	0.157"	Section E-E	±.01	3/D6	.1595/.161	1	"
15	R0.13" typ. - .197" RADIUS E-MODEL		±.03	3/D7	R.190 TYP.	1	"
16	.099"		±.01	3/D7	.097/.107	1	"
17	1.04"		±.03	3/D8	1.045/1.046	1	"
18	1.87"	Section F-F	±.03	3/C7	1.869/1.874	1	"
19	0.236"		±.01	3/C7	.233/.244	1	"
20	0.157"		±.01	3/B6	.1595/.161	1	"
21	2.01"		±.03	3/B7	2.003/2.010	1	"
22	1.04"		±.03	3/B8	1.045/1.046	1	"
23	R0.13" - .197" RADIUS E-MODEL		±.10	3/B7	R.190 TYP.	1	"
24	Deburring	Per note 5	.005-.010	3/A8	O.K.	1	"
25	Identification	Per note 6		3/A8	N/A	1	"



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30870**

Purchase Order Date 1/5/2016

PO Print Date 1/13/2016

Page Number 1 of 3

Order From :

VC-WMP001

WEJAY MACHINE PRODUCTS CO. LTD
600 O'CONNOR DRIVE
KINGSTON, ONTARIO K7P 1N3
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

REVISED QTY

Contact Name

Vendor Phone

613-384-1662

Ship To Contact

Ship To Phone

Ship Via:

FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4822-1P MACHINE AS PER DWG D4822 REV. C B138910	Upper Deflector, RH	2/23/2016 Yes 2/23/2016		8.00 / Each	\$1,090.00	\$8,720.00
Line Total:							\$8,720.00
2	D4822-2P MACHINE AS PER DWG D4822 REV. C B140388	Upper Right Deflector	2/23/2016 Yes 2/23/2016		8.00 / Each	\$1,090.00	\$8,720.00
Line Total:							\$8,720.00
4	D4822-1P MACHINE AS PER DWG D4822 REV. C B140557	Upper Deflector, RH	2/23/2016 Yes 2/23/2016		3 / 4.00 Each	\$1,090.00	\$4,360.00

PO Instructions: quotation no. WJ-8785

Note:

1/13/2016



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 37749

PAGE: 1 of 1

CUSTOMER: Dart Aerospace

CUST. P.O.# PD30870

PART No. D4822-2

DESCRIPTION: Deflector Right Hand

DWG No. D4822

REV. C

E.C.O. --

MATERIAL:

INSPECTOR: *Clifford J. H.*

QUANTITY
REC'D: 1

ACCEPT: 1

REJECT: —

N.C.R.# —

DATE: FEB 5/16

INSTRUCTIONS, COMMENTS: Standard Tolerances per DART QSI 018 unless otherwise noted

ITEM REF. No.	CHARACTERISTIC (DIMS IN mm)	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
1	47°	View D-D	±.5°	3/B5	46.5°	1	Acc.
2	83°		±.5°	3/B2	82.5°	1	"
3	R 0.38" typ.		±.03	3/B1	R.38 TYP.	1	"
4	3.30"		±.03	3/C5	3.311	1	"
5	0.79" typ.		±.03	3/B1	.780/.795	1	"
6	2.47		±.03	3/B3	2.460/2.477	1	"
7	R 0.13 typ.		±.03	3/C4	R.125 TYP.	1	"
8	29.29"		±.03	3/C3	29.3	1	"
9	R0.50" typ		±.03	3/D5	R.500 TYP.	1	"
10	Ø0.206 hole thru	10 pl.	+0.005/-0.001	3/D1	.208 Ø TYP.	1	"
11	2.441"		±.010	3/D4	2.444	1	"
12	3.256" typ.	8 pl.	±.010	3/D4	3.255/3.258	1	"
13	0.65" typ.	10 pl.	±.03	3/D5	.649/.651	1	"
14	0.157"	Section E-E	±.01	3/D6	.159/.161	1	"
15	R0.13" typ. → .197" RAD ON E-MODEL		±.03	3/D7	R.190 TYP.	1	"
16	.099"		±.01	3/D7	.101/.106	1	"
17	1.04"		±.03	3/D8	1.044/1.047	1	"
18	1.87"	Section F-F	±.03	3/C7	1.874/1.877		"
19	0.236"		±.01	3/C7	.238/.243	1	"
20	0.157"		±.01	3/B6	.159/.161	1	"
21	2.01"		±.03	3/B7	2.008/2.015	1	"
22	1.04"		±.03	3/B8	1.044/1.047	1	"
23	R0.13" → .197" RAD ON E-MODEL		±.10	3/B7	R.190 TYP.	1	"
24	Deburring	Per note 5	.005-.010	3/A8	PASSED	1	"
25	Identification	Per note 6		3/A8	N/A	1	"



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31446

Purchase Order Date 2/23/2016
PO Print Date 2/23/2016

Page Number 3 of 6

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

6 141103

646.3610 FILLER REV.
N/C

3/4/2016

14.00

\$7.42

\$11

Yes

3/4/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

\$10

7 141041

646.3810 BRACKET
REV. N/C

3/4/2016

15.00

\$7.32

\$106

Yes

3/4/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

\$109.

8 138910

D4822-1 UPPER
DEFLECTOR REV. C

3/4/2016

8.00

\$31.44

\$251.

Yes

3/4/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

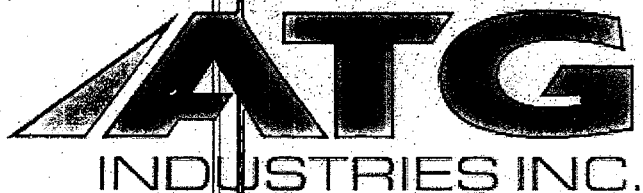
Line Total:

\$251.5

Sp16 es-8

PO Instructions: admin fee included in unit price.

Note:



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911349

Date: 04-Mar-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
9 ea	Part: 140388 D4822-2 UPPER DEFLECTOR Job: 9214	Rev: C PO: PO31446	Line: 10
5 ea	Part: 140558 D4822-2 UPPER DEFLECTOR Job: 9215	Rev: C PO: PO31446	Line: 11
172 ea	Part: 141064 646.3210 SUPPORT Job: 9208	Rev: N/C PO: PO31446	Line: 4
214 ea	Part: 140187 646.3210 SUPPORT Job: 9209	Rev: N/C PO: PO31446	Line: 5
14 ea	Part: 141103 646.3610 FILLER Job: 9210	Rev: N/C PO: PO31446	Line: 6
15 ea	Part: 141041 646.3810 BRACKET Job: 9211	Rev: N/C PO: PO31446	Line: 7
98 ea	Part: 138910 D4822-1 UPPER Job: 9212	Rev: C PO: PO31446	Line: 8
DATE: 4/3/16			
CERTIFIED SIGNATURE: [Signature]			

Sp/16-03-8



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911349

Date: 04-Mar-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms	Ship Via						
<table border="1"><thead><tr><th>Quantity</th><th>Description</th></tr></thead><tbody><tr><td></td><td>RECEIVER SIGNATURE: <u>SP76-028</u></td></tr><tr><td colspan="2"> Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. CERTIFICATE OF CONFORMANCE A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS. MADE IN CANADA. </td></tr></tbody></table>		Quantity	Description		RECEIVER SIGNATURE: <u>SP76-028</u>	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. CERTIFICATE OF CONFORMANCE A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS. MADE IN CANADA.	
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